

84068

Wednesday, May 02, 2012 1:03:49 PM

N900040100

Setup Start *NS1*

Stop ***NS2***

Customer:

2
2

1

Reference:

Date: 12-05-20

Date:

Run Start *NR1*

Date:

Date:

Stop *NR2*

① ϕ Ar
12.05.17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 84068***84068***

Page 2

Wednesday, May 02, 2012 1:03:49 PM

Item ID: D3832-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mesh (Base)

Start Date: 5/2/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/8/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

12/5/17

MF
12-05-17

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Picklist Print

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Page 1

Work Order ID: 84068

84068

Parent Item: D3832-1

D3832-1

Parent Item Name: Mesh (Base)

Start Date: 5/2/2012

Required Date: 5/8/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	944.1439	25.4518	53.58274			

M304EX0 75-16F

Expanded Metal Flat SS

**

Ac 12.05.17

Location	Loc Qty	Loc Code
MAT	80.8585	
121347	80.8585	
WA	254.0001156	
119180	0.0001156	
121471	254	
WA035	609.2852641	
117197	102.9036	
117896	29.49258	
118153	76.8473	
118955	82.17	
119180	53.6958107	
119729	28.1132686	
120153	2.97557478	
120917	120.52013	
121082	14.14	
121521	98.427	

26.79

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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 84066

R1205-2

D3832-5 MESH (LID)

D3832-3 MESH (LID)

D3832-1 MESH (BASE)

RELEASED
06/11/18

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A	
DRAWING NO. D3832		SHEET 1 OF 3	
TITLE MESH		SCALE NTS	
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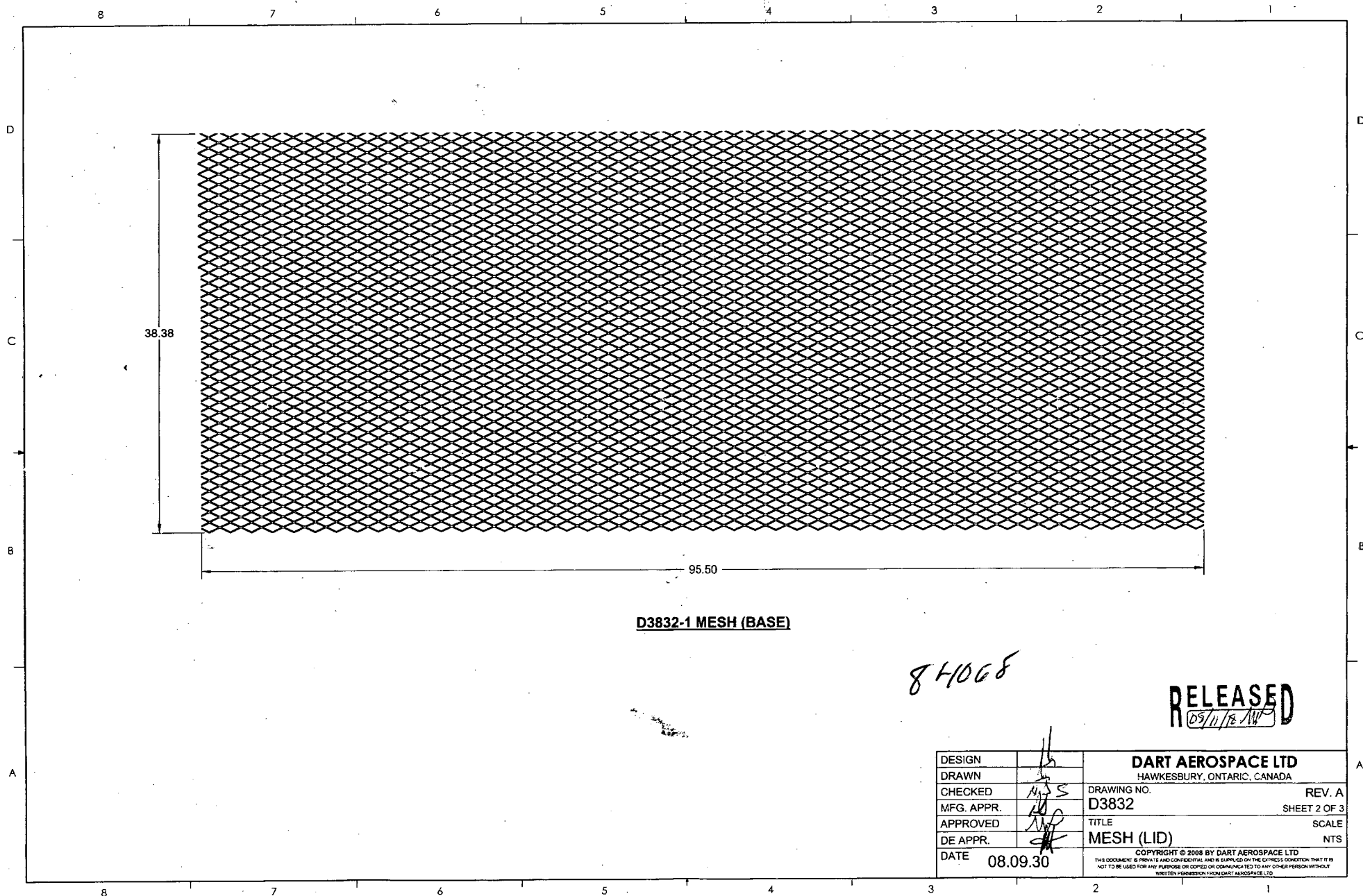
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D3832-1 MESH (BASE)

841068

RELEASED
09/11/12

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	MS	DRAWING NO.	REV. A
MFG. APPR.		D3832	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH (LID)	NTS
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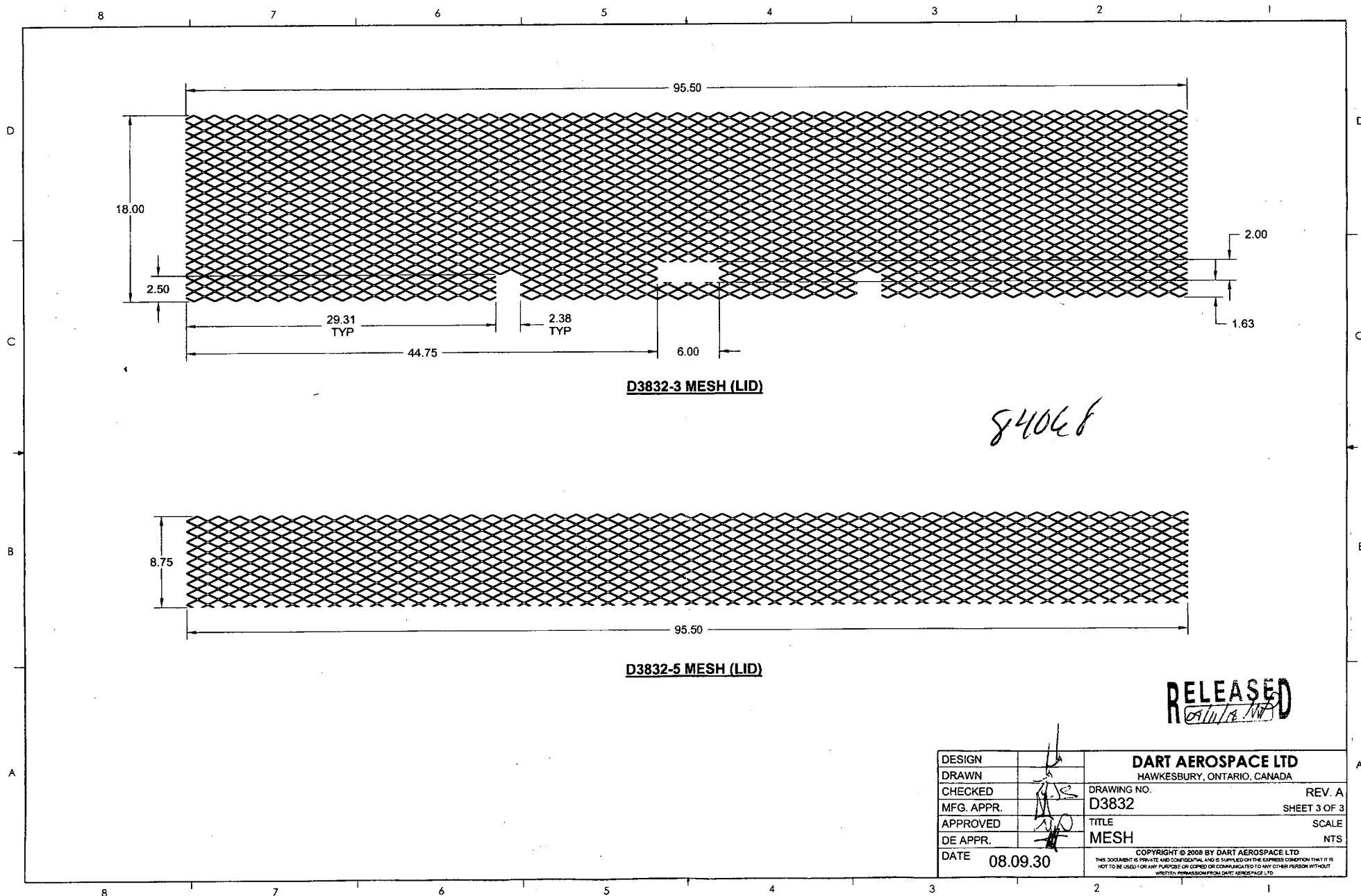
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D3832-3 MESH (LID)

D3832-5 MESH (LID)

84068

RELEASED
01/11/10

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DRAWN		HAWKESBURY, ONTARIO, CANADA	
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Dart Aerospace Ltd

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